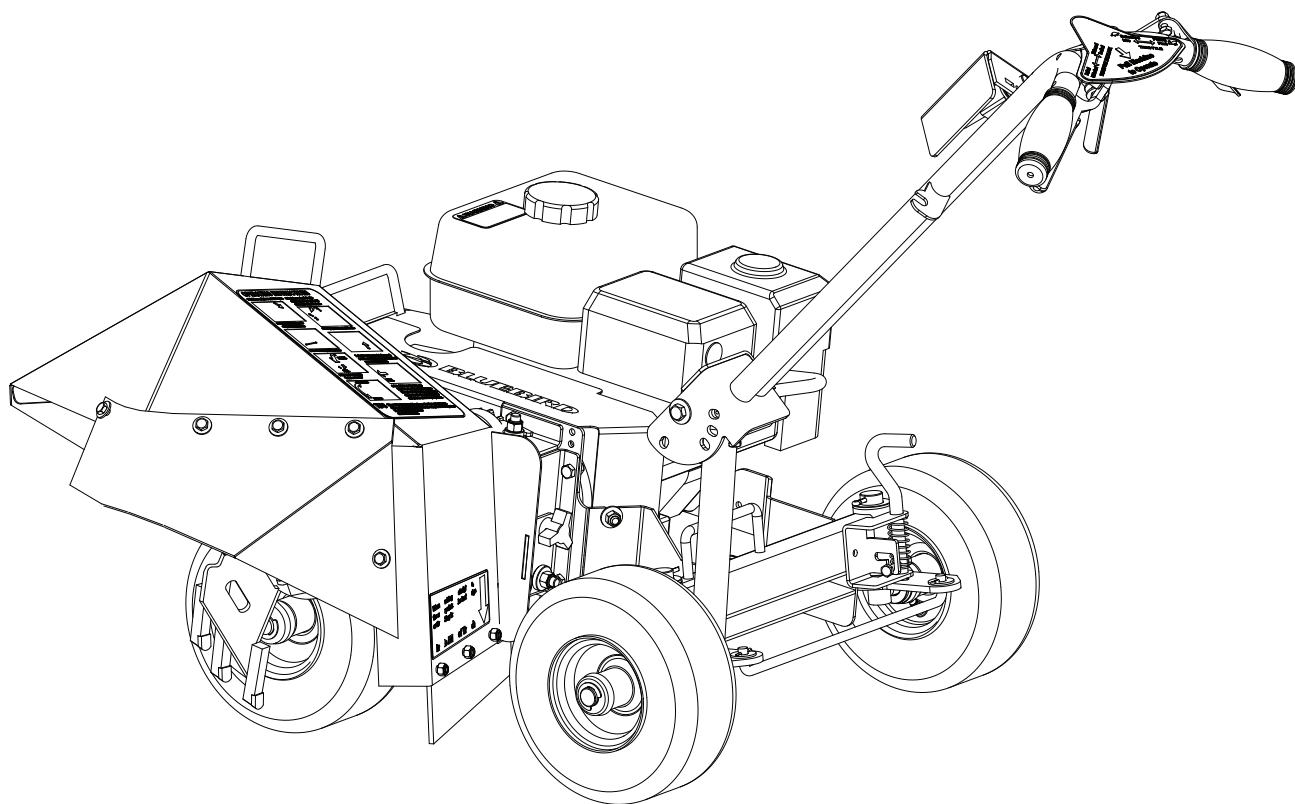




BLUEBIRD

Parts Manual



BB650 / 968999495

BB550A / 968999494

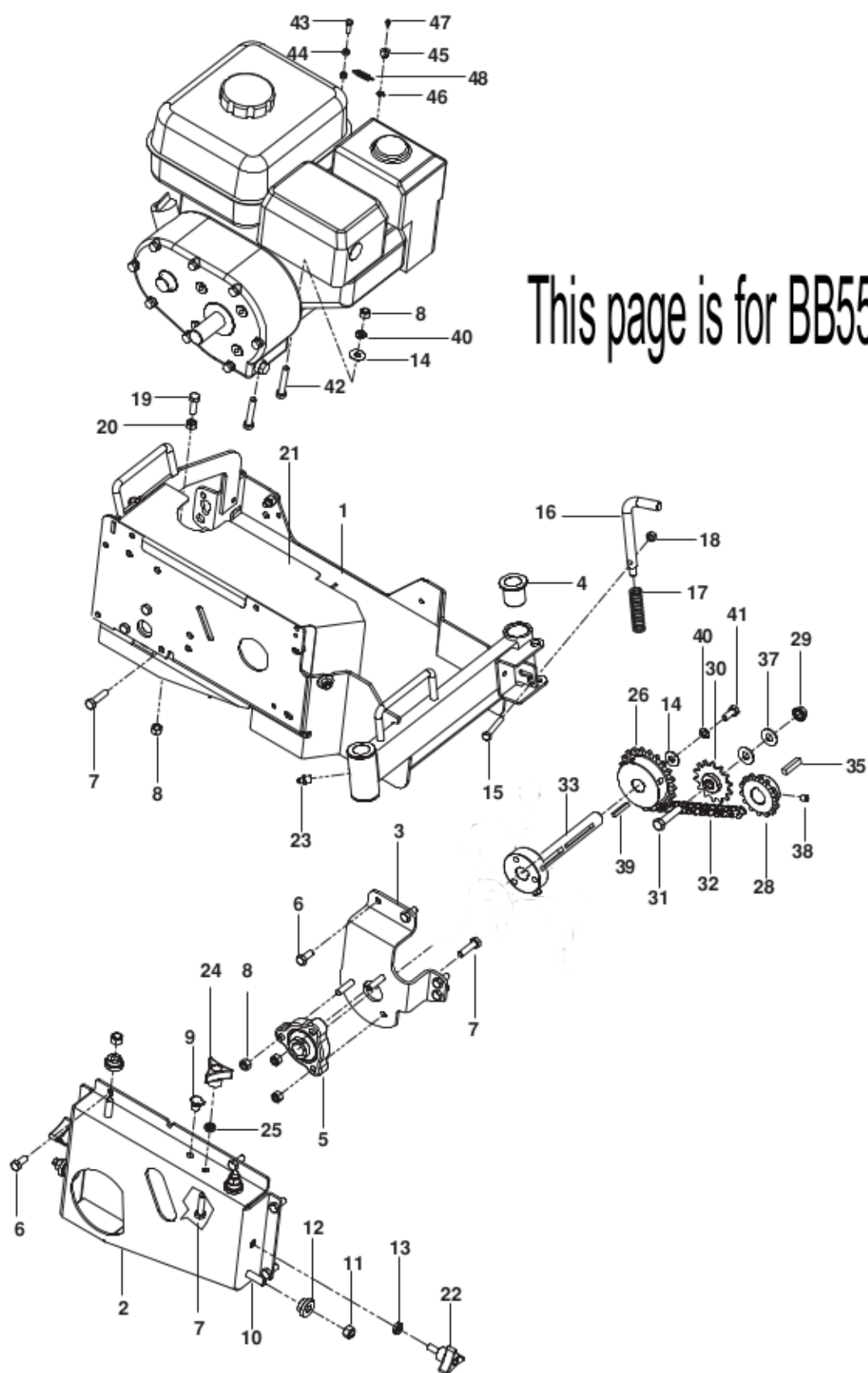
Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

CONTENTS

FRAME & ENGINE.....	4
STEERING	6
HANDLE	8
DECALS.....	10
SHAPER.....	12

NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

BB550 FRAME & ENGINE

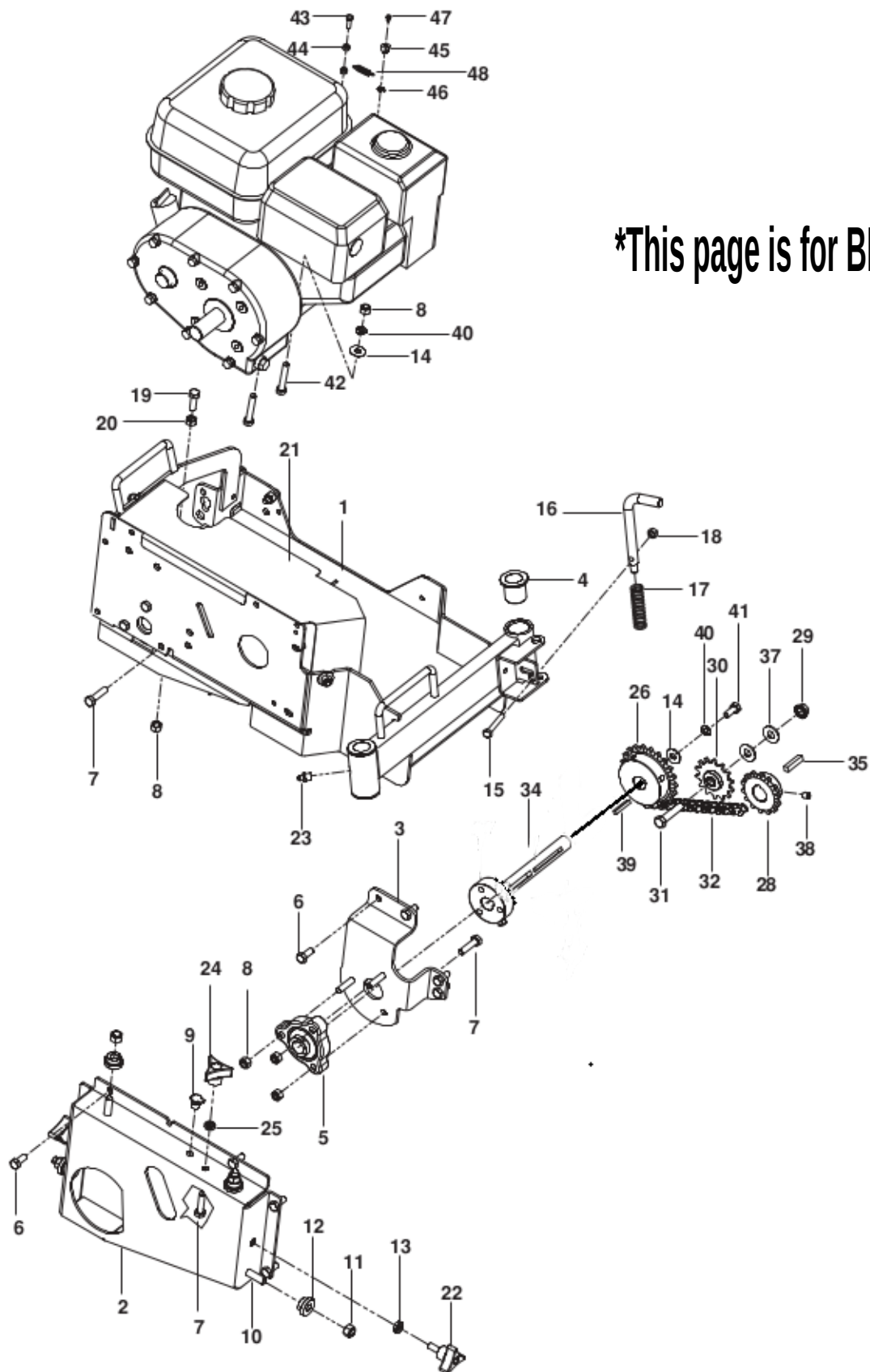


This page is for BB550

BB550 FRAME & ENGINE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576 229901....	1	FRAME	23..	539976997....	2	ZERK
2..	576496401....	1	CHAIN COVER	24..	539111321....	1	KNOB w/ NYLOC
3..	576230201....	1	BEARING SUPPORT	25..	539107897....	1	NUT $\frac{5}{16}$ -18 JAM
4..	539101232....	4	BUSHING, FLANGED	26..	539111106....	1	SPROCKET W/SS
5..	539100488....	2	BEARING, W/MOUNT	28..	539111102....	1	SPROCKET W/ SS
6..	539976934..	13	HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$	29..	539990613....	1	NUT $\frac{3}{8}$ -16
7..	539990627....	7	HCS $\frac{5}{16}$ -18 x $1\frac{1}{4}$	30..	539001379....	1	SPROCKET IDLER #40
8..	539990717..	21	NUT $\frac{5}{16}$ -18 NYLOC	31..	539990730....	1	HCS $\frac{3}{8}$ -16 x $\frac{3}{4}$
9..	539109545....	1	OIL CAP	32..	539130885....	1	CHAIN w/ MASTER LINK
10..	539976941....	4	HCS $\frac{3}{8}$ -16 x $1\frac{1}{4}$	33..	577120862...	1	SHAFT with hub
11..	539976979....	8	NUT $\frac{3}{8}$ -16 NYLOC	35..	539109159....	1	KEY 7MM SQ. x 33 MM
12..	539106847....	4	BUSHING	37..	539990517....	2	WASHER $\frac{3}{8}$
13..	539101704....	2	WASHER, SEALING	38..	539976956....	2	KPSS $\frac{5}{16}$ -18 x $\frac{3}{8}$
14..	539990692....	8	WASHER $\frac{5}{16}$	39..	539109165....	1	KEY $\frac{3}{16}$ SQ. x $1\frac{1}{4}$
15..	539991003....	1	HCS $\frac{1}{4}$ -20 x $1\frac{3}{4}$	40..	539990187....	5	LOCKWASHER $\frac{5}{16}$
16..	539109526....	1	SPRING PIN	41..	539976934....	1	HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$
17..	539020034....	1	SPRING, COMPRESSION	42..	539990669....	4	HCS $\frac{5}{16}$ -18 X $1\frac{3}{4}$
18..	539976978....	1	NUT $\frac{1}{4}$ -20, NYLOC	43..	539108520....	1	HCS M5-0.8 x 16MM, GR8.8
19..	539990209....	1	HCS $\frac{5}{16}$ -18 x 1	44..	539109154....	2	NUT 5MM-0.8
20..	539990196....	1	NUT $\frac{5}{16}$ -18	45..	539030449....	1	CLAMP, THROTTLE CABLE
21..	510373102...	1	COVER	46..	539030451....	1	E-RING CLIP, THROTTLE
22..	539104411....	2	KNOB w/ STUD	47..	539108583....	1	SCREW, THROTTLE
				48..	539030445....	1	SPRING, THROTTLE

BB 650 FRAME & ENGINE

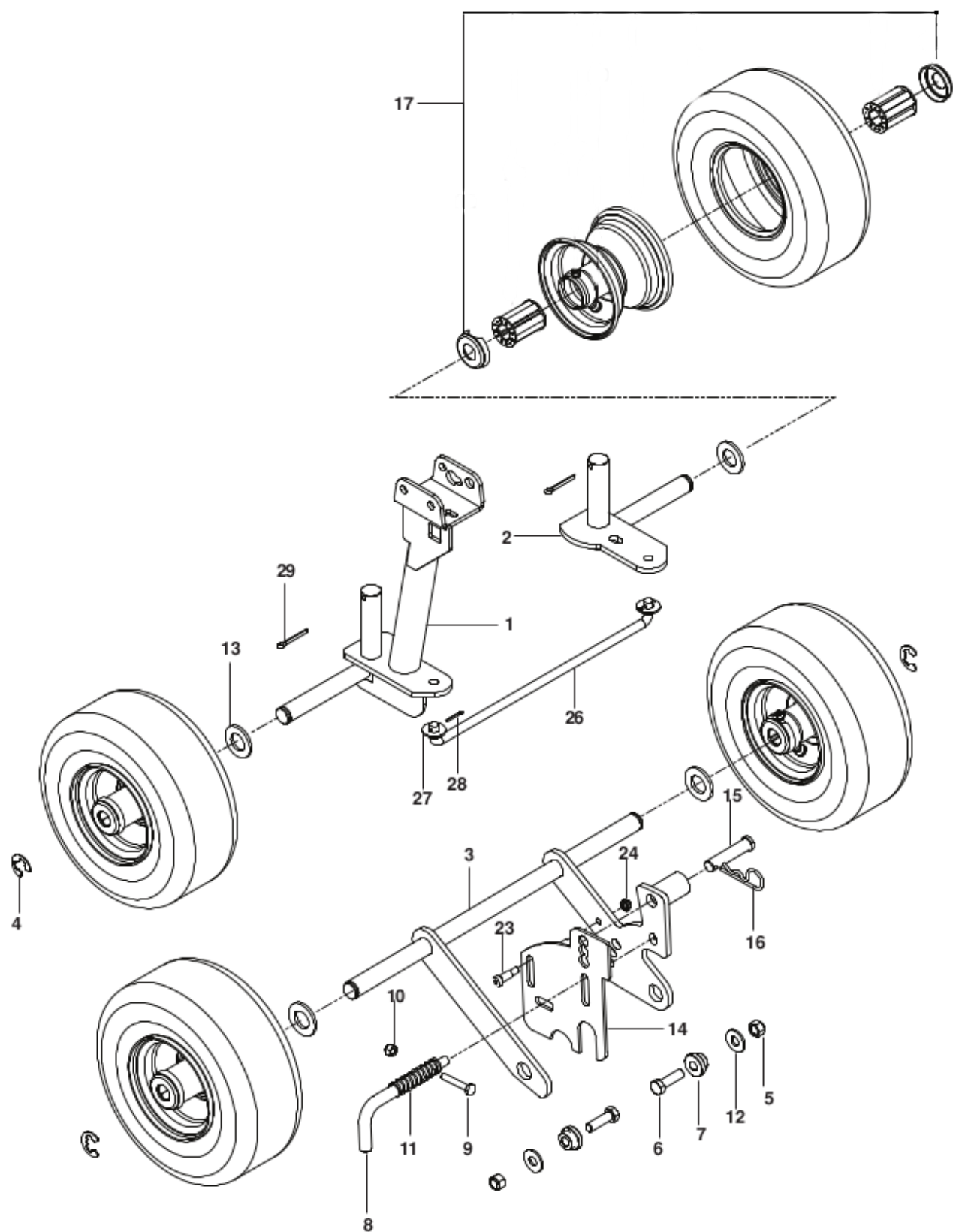


***This page is for BB 650**

BB650 FRAME & ENGINE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	577121085....1		FRAME	23..	539976997....2		ZERK
2..	577121086 . 1		CHAIN COVER	24..	539111321....1		KNOB w/ NYLOC
3..	577121084....1		BEARING SUPPORT	25..	539107897....1		NUT $\frac{5}{16}$ -18 JAM
4..	539101232....4		BUSHING, FLANGED	26..	5771210881		SPROCKET W/SS
5..	577121079....2		BEARING, W/MOUNT	28..	539111102....1		SPROCKET W/ SS
6..	539976934..13		HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$	29..	539990613....1		NUT $\frac{3}{8}$ -16
7..	539990627....7		HCS $\frac{5}{16}$ -18 x $1\frac{1}{4}$	30..	539001379....1		SPROCKET IDLER #40
8..	539990717..21		NUT $\frac{5}{16}$ -18 NYLOC	31..	539990730....1		HCS $\frac{3}{8}$ -16 x $\frac{3}{4}$
9..	539109545....1		OIL CAP	32..	539130885....1		CHAIN w/ MASTER LINK
10..	539976941....4		HCS $\frac{3}{8}$ -16 x $1\frac{1}{4}$	34..	577121078....1		shaft and hub
11..	539976979....8		NUT $\frac{3}{8}$ -16 NYLOC	37..	539990517....2		WASHER $\frac{3}{8}$
12..	539106847....4		BUSHING	38..	539976956....2		KPSS $\frac{5}{16}$ -18 x $\frac{3}{8}$
13..	539101704....2		WASHER, SEALING	39..	539109165....1		KEY $\frac{3}{16}$ SQ. x $1\frac{1}{4}$
14..	539990692....8		WASHER $\frac{5}{16}$	40..	539990187....5		LOCKWASHER $\frac{5}{16}$
15..	539991003....1		HCS $\frac{1}{4}$ -20 x $1\frac{3}{4}$	41..	539976934....1		HCS $\frac{5}{16}$ -18 x $\frac{3}{4}$
16..	539109526....1		SPRING PIN	42..	539990669....4		HCS $\frac{5}{16}$ -18 X $1\frac{3}{4}$
17..	539020034....1		SPRING, COMPRESSION	43..	539108520....1		HCS M5-0.8 x 16MM, GR8.8
18..	539976978....1		NUT $\frac{1}{4}$ -20, NYLOC	44..	539109154....2		NUT 5MM-0.8
19..	539990209....1		HCS $\frac{5}{16}$ -18 x 1	45..	539030449....1		CLAMP, THROTTLE CABLE
20..	539990196....1		NUT $\frac{5}{16}$ -18	46..	539030451....1		E-RING CLIP, THROTTLE
21..	577121484 ..1		COVER	47..	539108583....1		SCREW, THROTTLE
22 ..	539104411....2		KNOB w/ STUD	48..	539030445....1		SPRING, THROTTLE

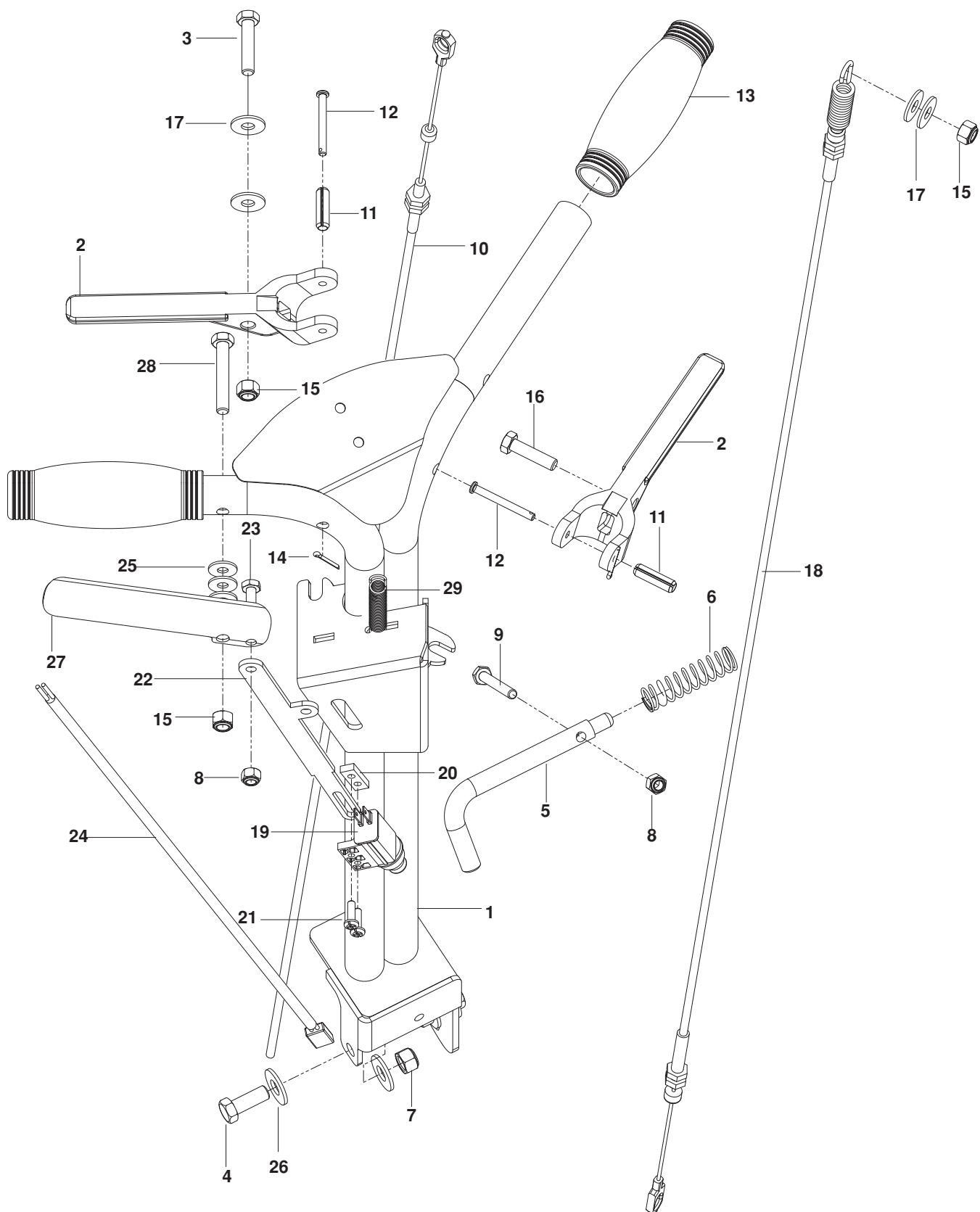
STEERING



STEERING

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576230001....	1	ARM, RT	15..	539109226....	1	PIN, CLEVIS ½ x 2¼
2..	576230101....	1	ARM, LFT	16..	539976989....	1	HAIRPIN #4
3..	576230401....	1	AXLE, REAR BLU	17..	539104556....	4	WHEEL ASSEMBLY
4..	539102454....	4	E-RING ¾"				
5..	539976979....	2	NUT ¾-16 NYLOC	23..	539102828....	1	BOLT, 5/16 x 5/8 SHLD
6..	539976941....	2	HCS ¾-16 x 1¼	24..	539108120....	1	NUT ¼-20 THIN NYLOC
7..	539106847....	2	BUSHING				
8..	539109526....	1	PIN, SPRING	26..	539109525....	1	STEERING ROD
9..	539990639....	1	HCS ¼-20 x 1½	27..	539990517....	2	WASHER ¾
10..	539976978....	1	NUT ¼-20 NYLOC	28..	539990037....	2	PIN, COTTER 3/32 x ¾
11..	539020034....	1	SPRING, COMPRESSION	29..	539990654....	2	PIN, COTTER 5/32 x 1¼
12..	539990517....	2	WASHER ¾				
13..	539109333....	4	WASHER ¾ SAE				
14..	539112282....	1	DEPTH PLATE				

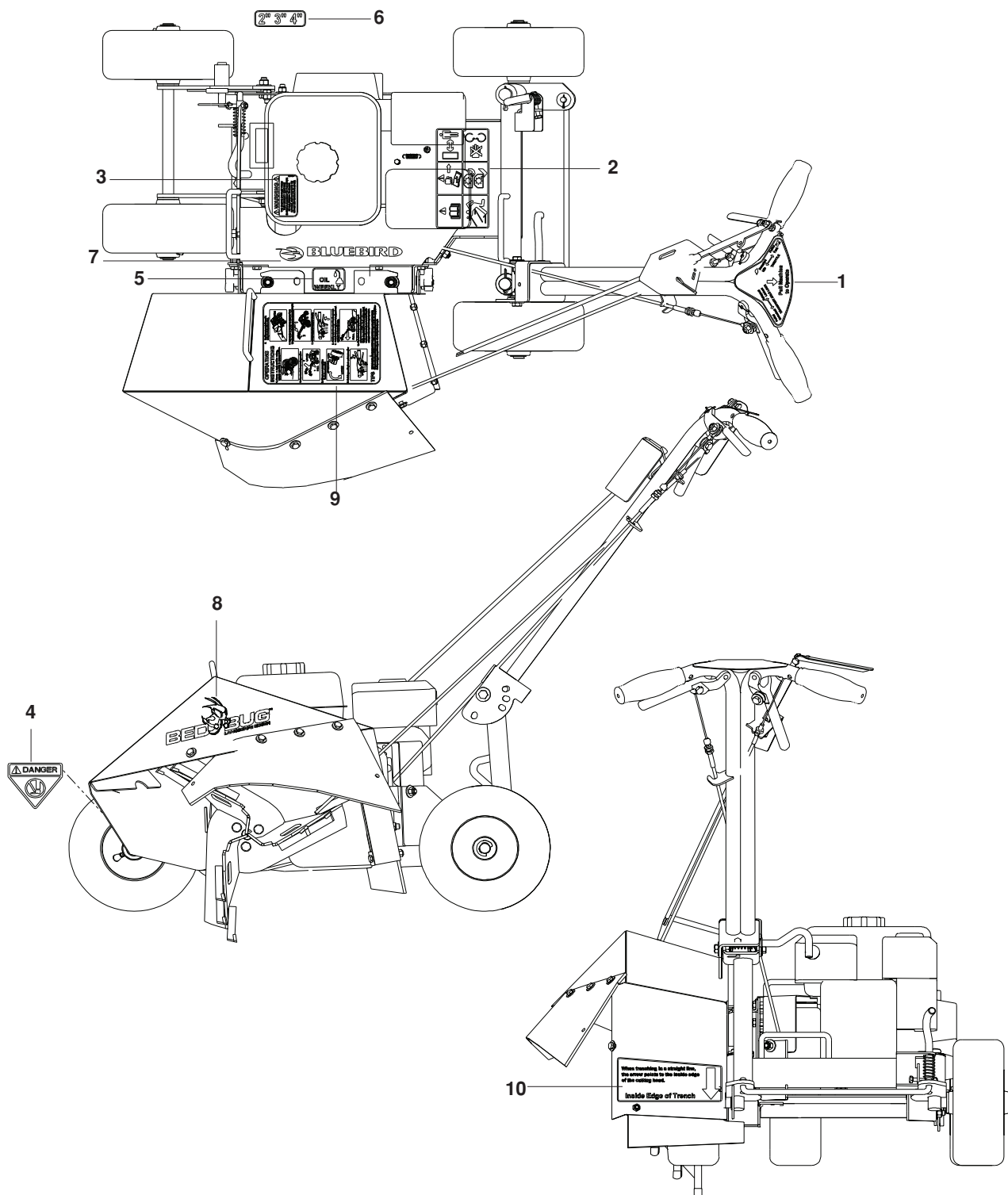
HANDLE



HANDLE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576496601....	1	HANDLE w/ DECAL	16..	539990627....	1	HCS $\frac{5}{16}$ -18 x $1\frac{1}{4}$
2..	539131156....	2	DRIVE LEVER	17..	539990692....	4	WASHER $\frac{5}{16}$
3..	539976935....	1	HCS $\frac{5}{16}$ -18 x $1\frac{1}{2}$	18..	539109509....	1	CABLE, DEPTH
4..	539990563....	2	HCS $\frac{3}{8}$ -16 x 1	19..	539020017....	1	SWITCH, NC
5..	539109526....	1	SPRING PIN	20..	539102678....	1	PLATE, TAPPED
6..	539020034....	1	SPRING, COMPRESSION	21..	539976952....	2	SCREW #10-24 x $\frac{5}{8}$, MACH
7..	539976979....	2	NUT $\frac{3}{8}$ -16 NYLOC	22..	539109887....	1	O.P. LINKAGE
8..	539976978....	2	NUT $\frac{1}{4}$ -20 NYLOC	23..	539990580....	1	HCS $\frac{1}{4}$ -20 x $\frac{3}{4}$
9..	539101313....	1	HCS $\frac{1}{4}$ -20 x 2	24..	539109890....	1	WIRE HARNESS
10..	539109549....	1	THROTTLE CABLE	25..	539990598....	3	WASHER $\frac{1}{4}$
11..	539923313....	2	ROLL PIN	26..	539990517....	4	WASHER $\frac{3}{8}$
12..	539101213....	2	PIN CLEVIS	27..	576230301...	1	O.P. LEVER
13..	539000090....	2	GRIP, HANDLE	28..	539976937....	1	HCS $\frac{5}{16}$ -18 x 2
14..	539990037....	2	PIN, COTTER, $\frac{3}{32}$ x $\frac{3}{4}$	29..	539977250....	1	SPRING, OP PRESENCE
15..	539990717....	3	NUT $\frac{5}{16}$ -18 NYLOC				

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

1..	539109744....1		DECAL, OPERATION
-----	----------------	------	------------------

2..	539107359....1		DECAL, SAFETY GRAPHICS
-----	----------------	------	------------------------

3..	539101881....1		DECAL, PROP 65
-----	----------------	------	----------------

4..	540200076....1		DECAL, DANGER FOOT
-----	----------------	------	--------------------

5..	539109899....1		DECAL, OILING
-----	----------------	------	---------------

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

6..	539111132....1		DECAL, DEPTH
-----	----------------	------	--------------

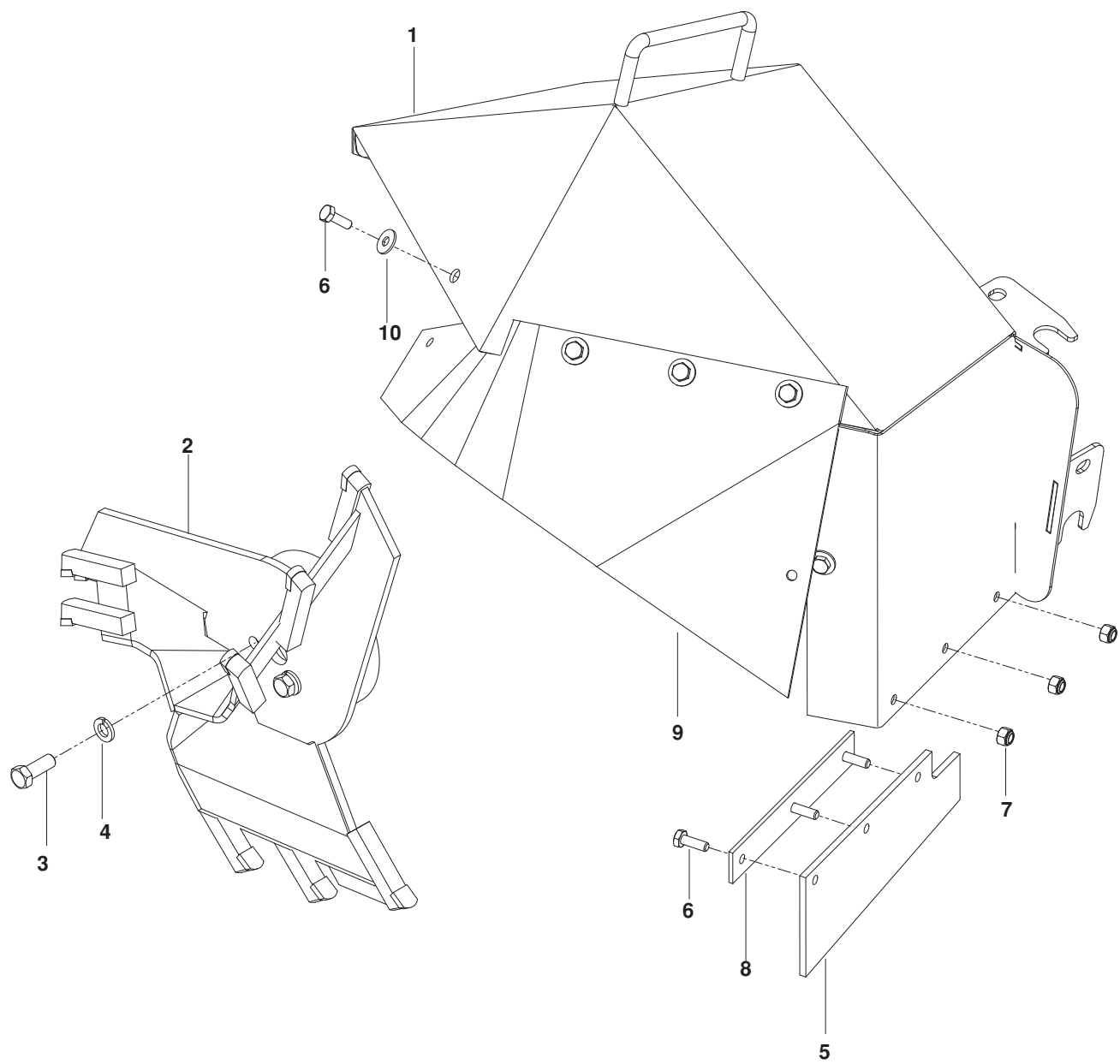
7..	539111041....2		DECAL, BLUEBIRD
-----	----------------	------	-----------------

8..	539109712....1		DECAL, BEDBUG
-----	----------------	------	---------------

9..	539110854....1		DECAL, INSTRUCTIONS
-----	----------------	------	---------------------

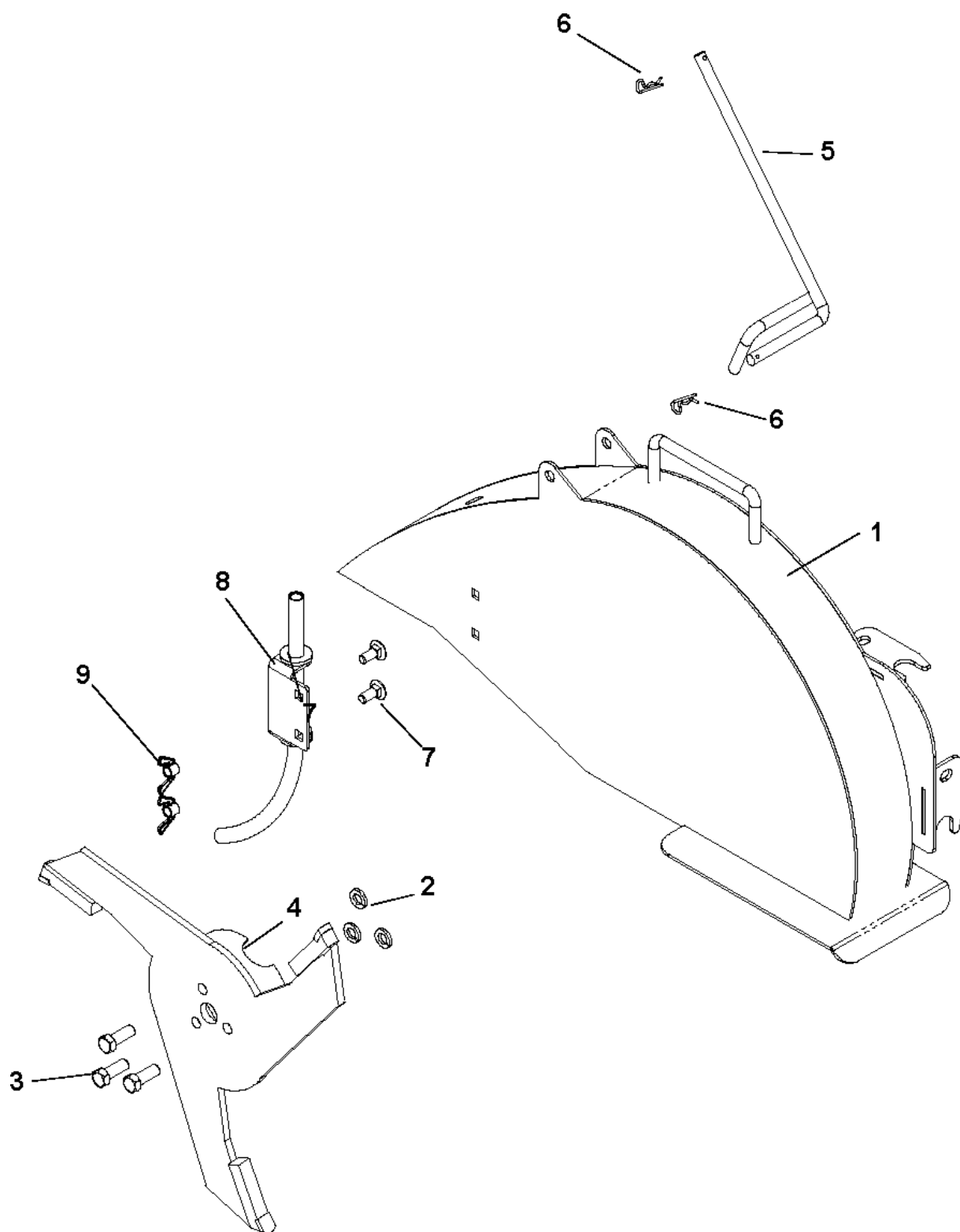
10..	539110761....1		DECAL, GUIDE LINE
------	----------------	------	-------------------

SHAPER



SHAPER

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576496501....1		GUARD SHAPERw/ DECALS	6..	539990580....8		HCS 1/4-20 x 3/4
2..	539109711....1		BLADE, SHAPER	7..	539976978....8		NUT 1/4-20 NYLOC
3..	539990563....3		HCS 3/8-16 x 1	8..	539109534....1		STRAP
4..	539990118....3		LOCKWASHER 3/8	9..	539109882....1		LARGE FLAP
5..	539109733....1		FLAP, REAR	10..	539990598....5		WASHER 1/4



ACCESSORIES

Ref	Part No	Description	Remark	QTY KIT
1	BB 550 539111916 BB 650 577121046	SHROUD,CABLE LAYER	CABLE GUARD W/DECALS	1
2	539990118	WASHER	" LOCKWASHER, 3/8"	3
3	539990563	HCS 3/8C X 1	" HCS, 3/8-16 X 1, GR5"	3
4	539109877	CABLE BLADE	CABLE BLADE	1
5	539109878	SPOOL PIN	" PIN, SPOOL"	1
6	539976988	PIN RETAINING SCREW	" HAIRPIN, 073 X 1 7/16""	2
7	539990316	BOLT	" RHSNB, 5/16-18 X 3/4, GR5"	2
8	539111915	TUBE WLDMT	TUBE	1
9	539100276	WINGNUT, 5/16C NYLOC	" NUT, 5/16-18, NYLOC WINGNUT"	2

BlueBird Turf Products
68 S Squirrel Rd
Auburn Hills MI 48326